50 mm Diameter Absolute Single-Turn Rotary **Encoders (Magnetic)**

MGA50 Series

INSTRUCTION MANUAL

TCD210038AB

Autonics

Thank you for choosing our Autonics product.

Read and understand the instruction manual and manual thoroughly before using the product.

For your safety, read and follow the below safety considerations before using. For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

Keep this instruction manual in a place where you can find easily.

The specifications, dimensions, etc. are subject to change without notice for product

improvement. Some models may be discontinued without notice.

Follow Autonics website for the latest information.

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- A symbol indicates caution due to special circumstances in which hazards may occur.

★ Warning Failure to follow instructions may result in serious injury or death.

- 01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime / disaster prevention devices, etc.) ailure to follow this instruction may result in personal injury, economic loss or fire.
- 02. Do not use the unit in the place where flammable / explosive / corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact or salinity may be present.

re to follow this instruction may result in explosion or fire.

03. Install on a device panel to use. Failure to follow this instruction may result in fire.

- 04. Do not connect, repair, or inspect the unit while connected to a power source.
- Failure to follow this instruction may result in fire.
- 05. Check 'Connections' before wiring.
- ailure to follow this instruction may result in fire 06. Do not disassemble or modify the unit.

Failure to follow this instruction may result in fire

▲ Caution Failure to follow instructions may result in injury or product damage.

- 01. Use the unit within the rated specifications.
- ailure to follow this instruction may result in fire or product damage.
- 02. Do not short the load.
- ailure to follow this instruction may result in fire
- 03. Do not use the unit near the place where there is the equipment which generates strong magnetic force or high frequency noise and strong alkaline, strong acidic exists.

Failure to follow this instruction may result in product damage.

Cautions during Use

- Follow instructions in 'Cautions during Use'.
- Otherwise, It may cause unexpected accidents
- 5 VDC==, 12 24 VDC== power supply should be insulated and limited voltage / current or Class 2, SELV power supply device. · For using the unit with the equipment which generates noise (switching regulator,
- inverter, servo motor, etc.), ground the shield wire to the F.G. terminal.
- Ground the shield wire to the F.G. terminal.

 When supplying power with SMPS, ground the F.G. terminal and connect the noise canceling capacitor between the 0 V and F.G. terminals.
- Wire as short as possible and keep away from high voltage lines or power lines, to prevent inductive noise.
- Check the wire type and response frequency when extending wire because of distortion of waveform or residual voltage increment etc. by line resistance or capacity between lines.
- This unit may be used in the following environments.
- Indoors (in the environment condition rated in 'Specifications') - Altitude max 2 000 m
- Pollution degree 2
- Installation category II

Cautions during Installation

- Install the unit correctly with the usage environment, location, and the designated specifications.

 • Do not load overweight on the shaft.
- Do not put strong impact when insert a coupling into shaft.
- Failure to follow this instruction may result in product damage. \bullet When fixing the product or coupling with a wrench, tighten under 0.15 N m.
- If the coupling error (parallel misalignment, angular misalignment) between the shaft increases while installation, the life cycle of the coupling and the encoder can be
- Do not apply tensile strength over 30 N to the cable.

Ordering Information

This is only for reference, the actual product does not support all combinations.

For selecting the specified model, follow the Autonics website.											
MGA50	0	2	-	8	-	4	6	-	6	-	0

Shaft type

S: Shaft type

2 Shaft outer diameter

8: Ø 8 mm

Rotating direction

- F: Increase output when the rotating direction is clockwise base on facing
- R: Increase output when the rotating direction is counter-clockwise base on facing the shaft

• Bracket × 1

Resolution Control output

Number: Refer to resolution in 'Output

Phase / Output Angle Output code

1: BCD code 2: Binary code

N: NPN open collector output Power supply

5:5 VDC= ±5% 24: 12 - 24 VDC== ±5%

Product Components

Product

3: Gray code

• Bolt \times 7

• Instruction manual • Coupling × 1

Connections

- · Unused wires must be insulated
- The metal case and shield cable of encoders must be grounded (F.G.).
- F.G. (Frame Ground) must be grounded separately.
 Since exclusive driver IC is used for output circuit, be aware of short circuits when wiring each output wires.
- N · C: not connected

■ BCD code

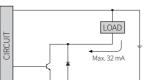
Color	Function	Refer	
White	+V	Power	
Black	GND		
Brown	2º		
Red	2 ¹		
Orange	2 ²		
Yellow	2 ³		
Green	$2^{\circ} \times 10$		
Blue	$2^{1} \times 10$		
Purple	$2^2 \times 10$		
Gray	$2^{3} \times 10$	TP1 (≤ 64 division)	
Pink	$2^{0} \times 10^{2}$	TP2 (≤ 64 division)	
Clear	$2^{1} \times 10^{2}$	EP (≤ 64 division)	
Light brown	$2^2 \times 10^2$		
Light yellow	$2^3 \times 10^2$		
Light green	$2^{0} \times 10^{3}$		
Light blue	N·C		
Light purple	N·C		
Shield	F.G.	Signal shield	

■ Binary / Gray code Color Function Refer

	+V	Power	White	+V	power	
	GND	Power	Black	GND		
	2 ⁰		Brown	2º		
	2 ¹		Red	2 ¹		
	2 ²		Orange	2 ²		
	2 ³		Yellow	2 ³		
	$2^{0} \times 10$		Green	2 ⁴		
	$2^{1} \times 10$		Blue	2 ⁵		
	$2^2 \times 10$		Purple	2 ⁶		
	$2^{3} \times 10$	TP1 (≤ 64 division)	Gray	27	TP1 (≤ 64 division)	
	$2^{0} \times 10^{2}$	TP2 (≤ 64 division)	Pink	28	TP2 (≤ 64 division)	
	$2^{1} \times 10^{2}$	EP (≤ 64 division)	Clear	2 ⁹	EP (≤ 64 division)	
n	$2^2 \times 10^2$		Light brown	N·C		
w	$2^3 \times 10^2$		Light yellow	N·C		
ı	$2^{0} \times 10^{3}$		Light green	N·C		
	N·C		Light blue	N·C		
le	N·C		Light purple	N·C		
	F.G.	Signal shield	Shield	F.G.	signal shield	

Inner Circuit

- The output circuit is identical for each output bit.
- Be aware of circuit break in case of overload or short beyond the specifications.

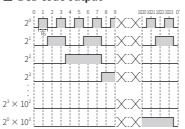


Output Waveform

• Following waveform is based on the positive logic.

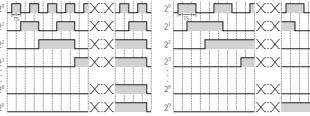
(In case of negative logic, the waveform is opposite to corresponding waveform.)

■ BCD code output



■ Binary code output





Specifications

Model	MGA50S8			
Resolution 01)	≤ 1024 division			
Output code	BCD / Binary / Gray code model			
Control output	NPN open collector output			
Inflow current	≤ 32 mA			
Residual voltage	≤1 VDC==			
Output logic	Negative logic output			
Response speed 02)	≤1 µs			
Max. response freq.	30 kHz			
Max. allowable revolution 03)	3,000 rpm			
Starting torque	≤ 0.007 N m			
Inertia moment	\leq 80 g·cm ² (8 × 10 ⁻⁶ kg·m ²)			
Allowable shaft load	Radial: 10 kgf, Thrust: 2.5 kgf			
Unit weight (packaged)	≈ 270 g (≈ 400 g)			
Approval	C € K EHI			
01) Refer to resolution in 'Output Phase / Output Angle'.				

- 02) Based on cable length: 2 m. I sink = 32 mA
- 03) Select resolution to satisfy Max. allowable revolution ≥ Max. response revolution

[max. response revolution (rpm) = $\frac{\text{max. response frequency}}{\text{resolution}} \times 60 \text{ sec}$]

Power supply	5 VDC== ± 5% (ripple P-P: ≤ 5%) / 12 - 24 VDC== ± 5% (ripple P-P: ≤ 5%) model
Current consumption	≤ 60 mA (no load)
Insulation resistance	≥ 100 MΩ (500 VDC== megger)
Dielectric strength	Between the charging part and the case: 750 VAC \sim 50 / 60 Hz for 1 min.
Vibration	1 mm double amplitude at frequency 10 to 55 Hz in each X, Y, Z direction for 2 hours
Shock	≲75G
Ambient temp.	-10 to 70 °C, storage: -25 to 85 °C (no freezing or condensation)
Ambient humi.	35 to 85%RH, storage: 35 to 90%RH (no freezing or condensation)
Protection rating	IP50 (IEC standard)
Connection	Axial (cable gland)
Cable spec.	Ø 6 mm, 17-wire, 2 m, shield cable
Wire spec.	AWG28 (0.08 mm, 17-core) insulator diameter: Ø.0.8 mm

Output Phase / Output Angle

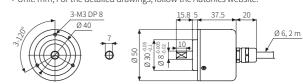
- TP = Timing Pulse
- TS = Signal Pulse
- EP = Even Parity
- Hysterisis = ± 0.1°
- Positioning error $^{01)}$ = \pm 1 bit (LSB: Least Significant Bit)

01) When power ON / OFF the unit, \pm 1 bit (LSB) can be changed at current position due to hysterisis.

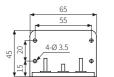
Resolution	BCD code	Binary code	Gray code
1024	TS: 0.3515° ±15' (13 bit)	TS: 0.3515° ±15' (10 bit)	TS: 0.703° ±15' (10 bit)
720	TS: 0.5° ±25' (11 bit)	TS: 0.5° ±25' (10 bit)	TS: 1° ±25′ (10 bit)
512	TS: 0.703° ±25' (11 bit)	TS: 0.703° ±25' (9 bit)	TS: 1.406° ±25' (9 bit)
360	TS: 1° ±25′ (10 bit)	TS: 1° ±25′ (9 bit)	TS: 2° ±25' (9 bit)
256	TS: 1.406° ±25' (10 bit)	TS: 1.406° ±25' (8 bit)	TS: 2.8125° ±25' (8 bit)
180	TS: 2° ±25' (9 bit)	TS: 2° ±25' (8 bit)	TS: 4° ±25' (8 bit)
128	TS: 2.8125° ±25' (9 bit)	TS: 2.8125° ±25' (7 bit)	TS: 5.625° ±25' (7 bit)
90	TS: 4° ±25' (8 bit)	TS: 4° ±25' (7 bit)	TS: 8° ±25' (7 bit)
64	TP1: 4.5° ±60' (1 bit) TP2: 1.125° ±60' (1 bit) TS: 5.625° ±60' (7 bit) EP: 5.625° ±60' (1 bit)	TP1: 4.5° ±60' (1 bit) TP2: 1.125° ±60' (1 bit) TS: 5.625° ±60' (6 bit) EP: 5.625° ±60' (1 bit)	TP1: 4.5° ±60' (1 bit) TP2: 1.125° ±60' (1 bit) TS: 11.25° ±60' (6 bit) EP: 5.625° ±60' (1 bit)
48	TP1: 6° ±60' (1 bit) TP2: 1.5° ±60' (1 bit) TS: 7.5° ±60' (7 bit) EP: 7.5° ±60' (1 bit)	TP1: 6° ±60' (1 bit) TP2: 1.5° ±60' (1 bit) TS: 7.5° ±60' (6 bit) EP: 7.5° ±60' (1 bit)	TP1: 6° ±60' (1 bit) TP2: 15° ±60' (1 bit) TS: 1.5° ±60' (6 bit) EP: 7.5° ±60' (1 bit)
45	TP1: 6.4° ±60' (1 bit) TP2: 1.6° ±60' (1 bit) TS: 8° ±60' (7 bit) EP: 8° ±60' (1 bit)	TP1: 6.4° ±60' (1 bit) TP2: 1.6° ±60' (1 bit) TS: 8° ±60' (6 bit) EP: 8° ±60' (1 bit)	TP1: 6.4° ±60' (1 bit) TP2: 1.6° ±60' (1 bit) TS: 16° ±60' (6 bit) EP: 8° ±60' (1 bit)
40	TP1: 7.2° ±60' (1 bit) TP2: 1.8° ±60' (1 bit) TS: 9° ±60' (6 bit) EP: 9° ±60' (1 bit)	TP1: 7.2° ±60' (1 bit) TP2: 1.8° ±60' (1 bit) TS: 9° ±60' (6 bit) EP: 9° ±60' (1 bit)	TP1: 7.2° ±60' (1 bit) TP2: 1.8° ±60' (1 bit) TS: 18° ±60' (6 bit) EP: 9° ±60' (1 bit)
32	TP1: 9° ±60' (1 bit) TP2: 2.25° ±60' (1 bit) TS: 11.25° ±60' (6 bit) EP: 11.25° ±60' (1 bit)	TP1: 9° ±60' (1 bit) TP2: 2.25° ±60' (1 bit) TS: 11.25° ±60' (5 bit) EP: 11.25° ±60' (1 bit)	TP1: 9° ±60' (1 bit) TP2: 2.25° ±60' (1 bit) TS: 22.5° ±60' (5 bit) EP: 11.25° ±60' (1 bit)

Dimensions

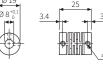
• Unit: mm, For the detailed drawings, follow the Autonics website.



■ Bracket







- Parallel misalignment: ≤ 0.25 mm
- End-play: ≤ 0.5 mm

■ Coupling